



Brad Hays



## SBC Roof Series: Metal Roof Installation

Metal roof installation involves several key steps to ensure a durable and watertight roofing system. While specific installation methods can vary based on the type of metal roofing and the design of the building, a typical metal roof installation process may include the following steps:

1. **Preparation:** This involves ensuring the roof deck is structurally sound and free of any existing roofing materials. The installation crew will inspect the deck for any signs of damage and make any necessary repairs or reinforcements.
2. **Underlayment Installation:** A layer of underlayment, such as asphalt-saturated felt or synthetic underlayment, is often applied to the roof deck before installing the metal panels. This provides an additional barrier against water infiltration.
3. **Flashing Installation:** Metal flashing is installed in areas such as roof transitions, valleys, and penetrations to prevent water from seeping into vulnerable areas. Properly installed flashing is crucial for maintaining a watertight seal.
4. **Panel Installation:** Metal panels are installed according to the specific design and layout of the roofing system. Various attachment methods, such as screws or clips, are used to secure the panels to the roof deck or structural supports.
5. **Ridge and Eave Closure Installation:** These components are installed to finish and seal off the top (ridge) and bottom (eaves) edges of the metal roof, providing a neat, finished appearance and preventing water ingress.
6. **Trim and Edging Installation:** Metal trim and edging components are applied to cover and protect the edges of the metal panels, creating a clean, finished look while providing added weather protection.
7. **Quality Check and Clean Up:** After the metal roof installation is complete, the installation crew conducts a thorough quality check to ensure that all components are properly installed and that the roof is watertight. Any debris or waste from the installation process is then cleaned up and removed from the work site.



\* Proper installation is crucial for the long-term performance and durability of a metal roof. Check with a licensed roofing contractor for additional information.